



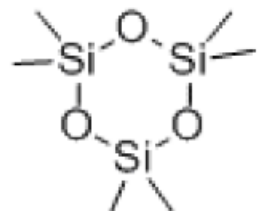
# **BfR activities on silicone**

Stefan Merkel

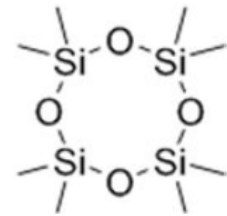
# 1. Silicone-Oligomers

## 2. Testing of volatile organic compounds

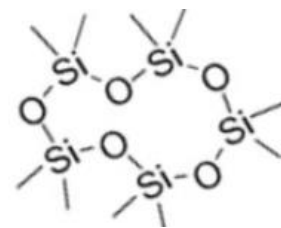
# Overview



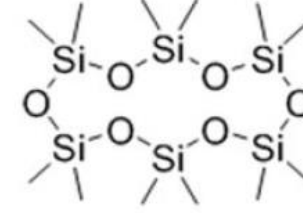
Hexamethyl-  
cyclotrisiloxane  
(D3)



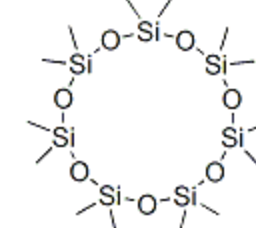
Octamethyl-  
cyclotetrasiloxane  
(D4)



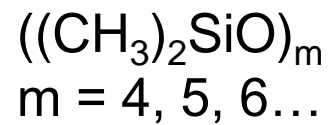
Decamethyl-  
cyclopentasiloxane  
(D5)



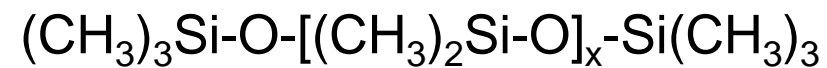
Dodecamethyl-  
cyclohexasiloxane  
(D6)



Tetradecamethyl-  
cycloheptasiloxane  
(D7)



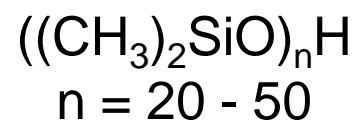
+ HMDSO



vulcanisation



Silicone-  
Elastomer



+ Catalyst

# Toxicological Data

- What data is available and what data is needed?

Studies for migration < 5 mg/kg food	D3	D4	D5	D6	≥ D7
Not genotoxic	✓	✓	✓	✓	✗
Subchronic toxicity (90d study)	✓	✓	✓	✓	✗
No bioaccumulation (ADME)	✗	✓	✓	(✓)	✗
Chronic toxicity	✗	✓	✓	✗	✗
Carcinogenicity	✗	✓	✓	✗	✗
Reproduction toxicity	(✓) screening	✓	✓	(✓) screening	✗

- D4 and D5 complete set of data, but
- Major studies only for inhalative exposure → additional uncertainty for assessment
- For D3 and D6 reduced set of data
- For ≥ D7 no data

## Hazard assessment / toxikological effects

- Not genotoxic
- Increase of liver weight → considered as adaptive and not as adverse
- Increase of kidney weight in chronical study (persistent after recovery phase)
- Changed estrous cycle (but no effect on estrogen receptor)
- Increased growth of uterine mucosa (hyperplasy of endometrial epithelia)
- Increased number of benign and malignant tumors of the endometrium (endometrial adenomas and adenocarcinomas); threshold mechanism plausibel
- Relevance of observed effects for humans is unclear
- Possible accumulation of higher oligomers in humans is unclear

## Health based guidance value

- **BMDL<sub>05</sub>** (kidney weight, chronic inhalative study D4) = **84 ppm**
- Conversion to oral value: **BMDL<sub>05</sub> = 21 mg/kg body weight/day**  
→ higher oral uptake than inhalative uptake considered
- If: body weight = 60 kg and daily consumption = 1 kg food:  
**acceptable migration = 13 mg/kg food**
- Indication of same mode of action → migration value for sum of probably absorbed oligomers
- Correction factor for increasing molecular weight  $F = \frac{M_{D4}}{M_{Dn}}$
- $\sum_{n=3}^{13} \left( Migration_{Dn} * \frac{M_{D4}}{M_{Dn}} \right) \leq 13 \text{ mg/kg}$

# Exposure Assessment / Risk Assessment

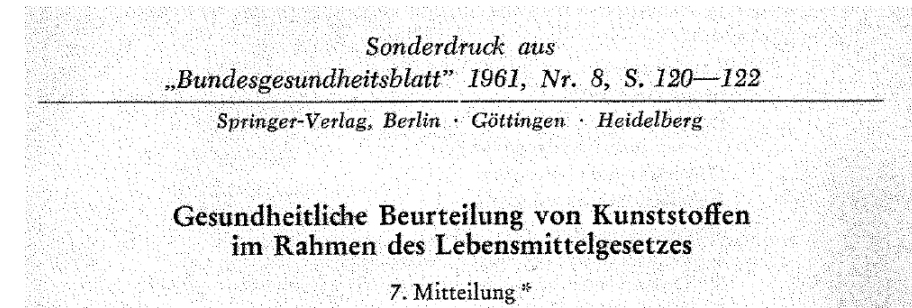
- Silicone oligomers show structural similarity, similar metabolites can be expected, comparable toxicological effects (not genotoxic, increase of liver and kidney weight) can be expected
  - → Group assessment is considered useful
  - → Oligomers up to D13 (<1000 Da) are considered as relevant
  - → increase in kidney weight is considered as most sensitive toxicological endpoint
  
  - High uncertainty due to limited migration data
  - Migration data for cyclosiloxanes (D3-D7) from silicone bakings moulds into oil, MPPPO, and tarte au chocolat show:
    - Results from oil and tarte au chocolat are comparable with correction factor X/3 for fatty food
    - Sub-samples show different results probably due to inhomogeneous material
    - For samples that release less than 0,1% volatile organic components (testing 4 hours @ 200°C) no migration >50µg/kg in third migrate was observed
- No exposure assessment with current data
- A complete risk assessment can only be made with the availability of migration data from real foodstuffs

1. Silicone-Oligomers

2. Testing of volatile organic compounds



# Testing of Silicone FCM



The following requirement is listed in BfR-Recommendation XV. Silicones:

*“The silicone elastomers must release no more than 0.5 % volatile organic...components”* (GMP requirement only)

→ Testing according to intended use will be changed to testing for 4 hours @ 200°C for all uses

→ New gravimetric testing method developed by the NRL FCM with better reproducibility

Parameter	Value
sample amount	10 g for each repetition
sample preparation	cut into pieces of approximately 1x2 cm
forced convection/ air supply	No convection and closed air supply
weighing pan material	Electroconductive
conditioning	60 ± 5 min at 100 ± 5 °C
cooling after conditioning	30 ± 5 min in desiccator
tempering	4 h ± 5 min at 200 ± 5 °C
cooling after tempering	60 ± 5 min in desiccator

# Testing of Silicone FCM

- Conditioning of 1h@100 °C necessary to avoid false positive results
- Swift handling is mandatory
- Electroconductive material for weighting pans recommended
- Labs (method validation study) performed satisfactory for all samples as long as ventilation is switched off
- Adapted methods works very well with small standard deviations
- Results of the MES allow the estimation of an expanded relative measurement uncertainty of only 25% at a probability of 95%

→ Method is available at BfR website: <https://www.bfr.bund.de/cm/349/determination-of-volatile-compounds-in-silicone-consumer-products.pdf>



# Thank you for your attention

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